


REVISIONS					
SYM	E.O.'S	DESCRIPTION	DRWN	APP'D	DATE

NOTES:

1. IDENTIFY PER HP 8-5 (STEEL STAMP)
2. WELD PER HP 11-1
3. BLACK OXIDE PER HP 4-50
4. ONE PIECE CONSTRUCTION OPTIONAL USING .25 FILLET RADIUS

REDUCED SIZE PRINT

→ 1 -25		1	-7	END	25*.50*1.38	4130 STEEL	MIL-S-6758	COND F4
		1	-5	CATCH	25*2.50*1.38	4130 STEEL	MIL-S-6758	COND F4
		1	-3	BAR	25*1.00*12.0	4130 STEEL	MIL-S-6758	COND F4
REQD	PART NO.	REQD	PART NO.	NAME	SIZE	DESCRIPTION	SPECIFICATION	
ASSEMBLY OPP.		ASSEMBLY SHOWN		LIST OF MATERIAL				
			UNLESS OTHERWISE SPECIFIED	DRWN	269A9226	BAR- 269A6257 FITTING		HUGHES TOOL COMPANY AIRCRAFT DIVISION CULVER CITY, CALIFORNIA 
			DIMENSIONAL TOLERANCES	CHK'D	269A9226			
			3 PLACE DECIMAL ± .010	APP'D	269A9226			
			2 PLACE DECIMAL ± .03	APP'D	269A9226			
			ANGULAR ± 0°30'	APP'D	269A9226			
			DIMENSIONS TO BE MET BEFORE PLATING	APP'D				
			CORNER RADIUS .062 ON C	APP'D				
			BORES AND SPOT FACES OF	APP'D				
			1.250 DIA. OR LESS — .013	APP'D				
			RADIUS ON GREATER THAN	APP'D				
			1.250 DIA.					
NEXT ASSY	USED ON	NEXT ASSY	FINAL ASSY					269A9226
APPLICATION		QTY REQD						CODE 02731 SHEET 1 OF 1
				SCALE FULL				

HUGHES TOOL COMPANY
AIRCRAFT DIVISION
CULVER CITY, CALIFORNIA



269A9226

CODE 02731 SHEET 1 OF 1

DIETZMAN-PORT CLEARPRINT 5000-10

YELLOW "B" SIZE FORM 987 REV. 5-61

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